

FIG. 3

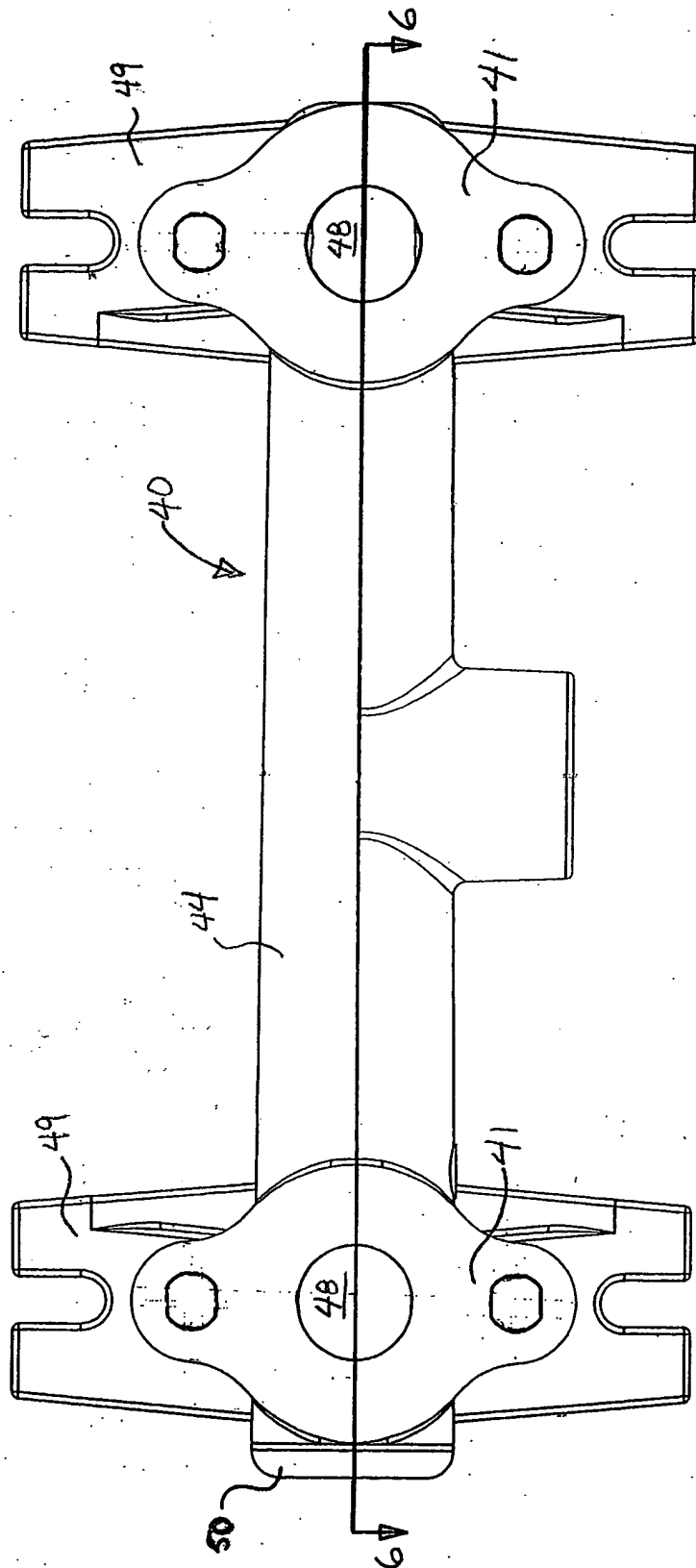
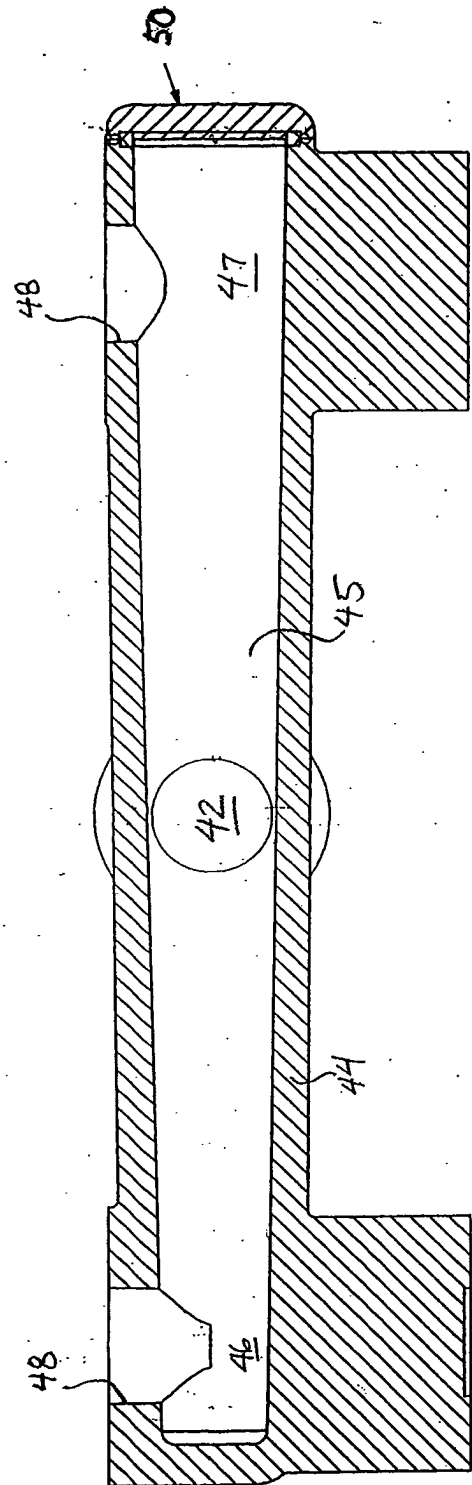
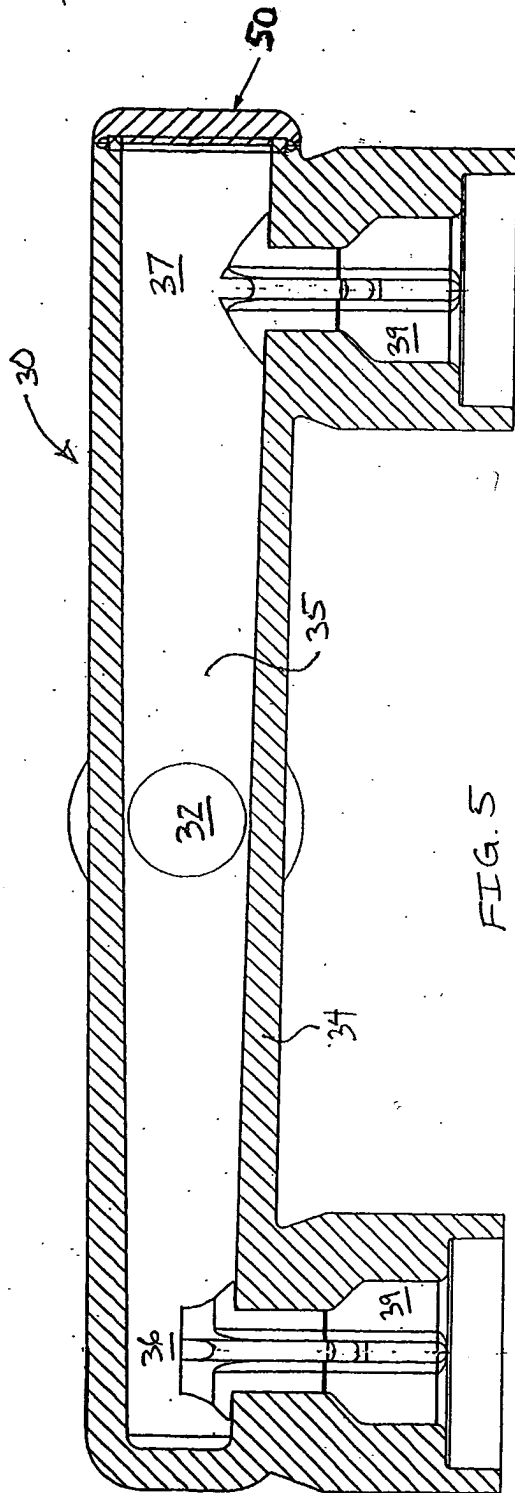


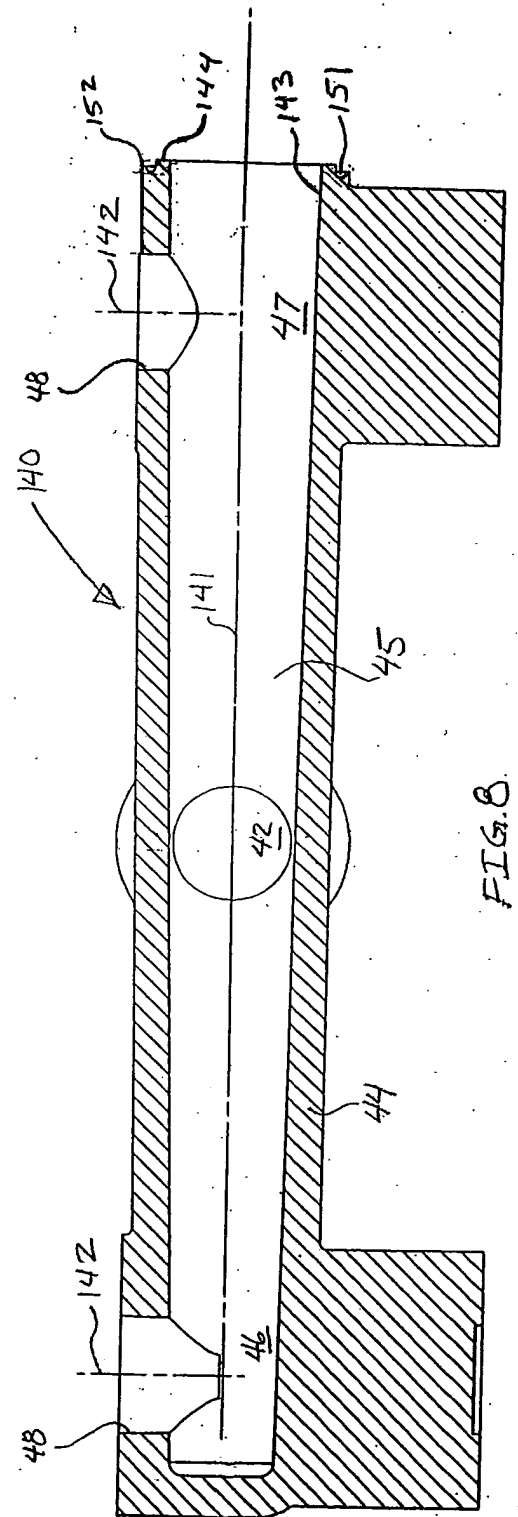
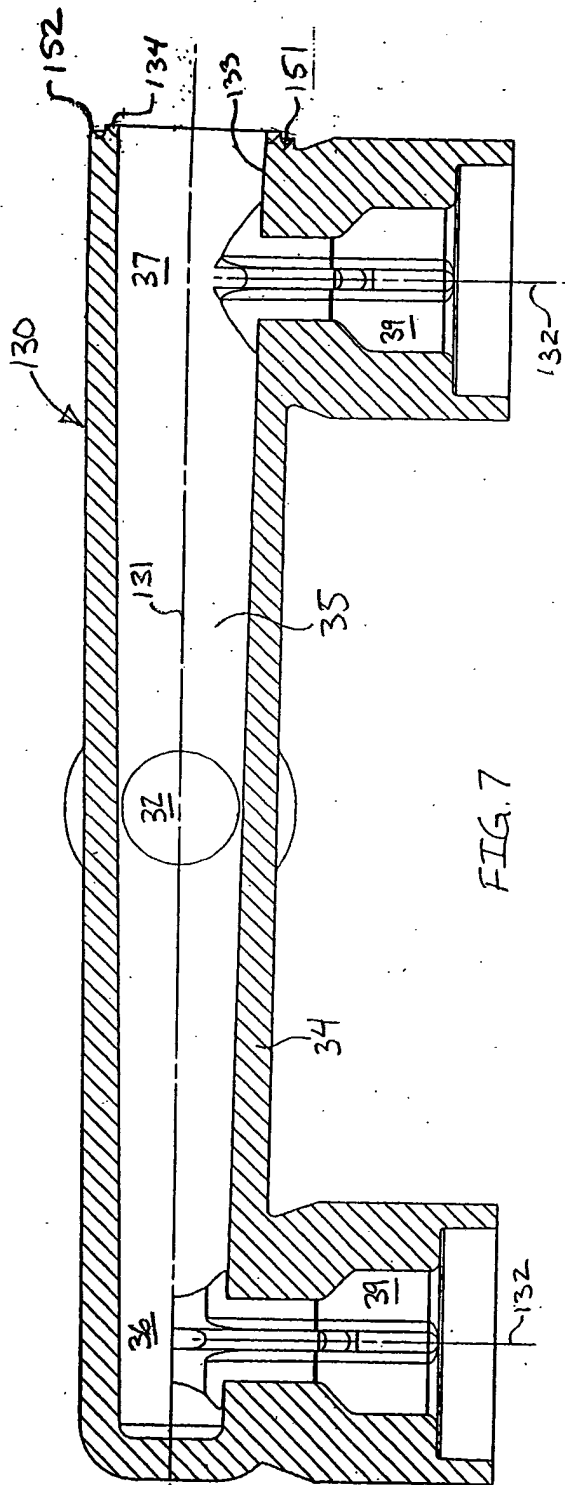
FIG. 4



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 METHOD OF MANUFACTURING FLOW CONNECTORS  
 AND PRODUCT PRODUCED THEREBY

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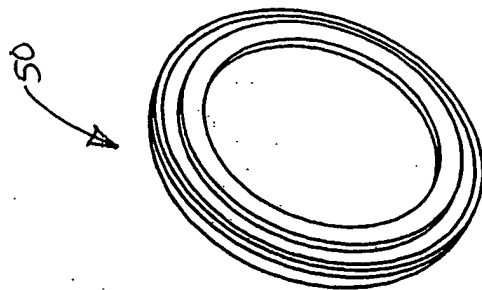


FIG. 9

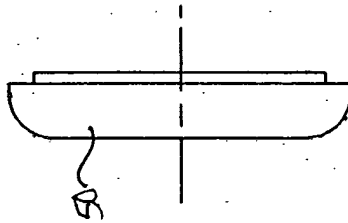


FIG. 10

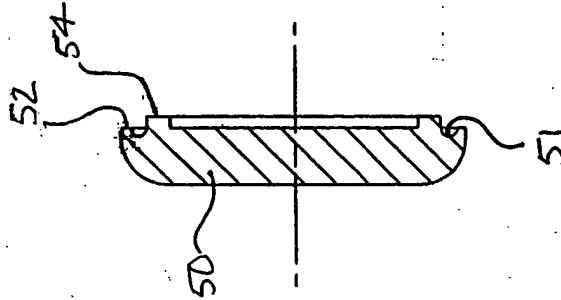


FIG. 11